



- Able to operate with generators
- Environment friendly ($\text{Cos } \varnothing : 0,99$)
- Designed for Heavy Industrial Use
- Adjusting the sensitivity of current with digital display
- Instant welding current measuring and monitoring
- Suitable to work under $\pm 10\%$ voltage fluctuations
- 4 Rolls wire feeder (optional)
- Working possibility with spool gun (optional)

Multi Proses

- MIG, TIG and MMA welding modes

Extra Functions

- Inductance control
- VRD Function
- Working ability between 110-220 V input voltage
- Hot start / Arc Force/Down Slope Time
- Wire Inch / Gas Test / Standard TIG torch usage possibility
- Hot start (inside)

Protection Functions

- Thermal Protection
- Phase missing
- Overcurrent Protection
- Overvoltage Protection

Design

- Plastic front and rear panels
- Durable metal body

Welding Process		MIG / MAG	TIG	MMA
Input Voltage	V	1 Phase, 50/60 Hz, 220/230 V $\pm 10\%$		
Installed Power	kW	8.3	6.4	9.2
Fuse (delayed action)	A	32		
No Load Voltage	V	65		
Current Range	A	40-250		
Duty Cycle at (40°C)	%100 %60 %35	150 / 195 / 250	150 / 195 / 250	140 / 180 / 250
Standards		EN IEC 60974-1 / EN IEC 60974-10		
Protection Class	IP	21 S		
Insulation Class		H		
Dimensions (L*W*H)	mm	618 x 240 x 445		
Weight	kg	23		

STANDARD & OPTIONAL EQUIPMENTS

This order code covers the welding machine and all of the equipments							
3021000082	1021000051	1051900010	2020900723	1051300003 (Ar) 1051300015 (CO ₂)	2020900724 (Optional)	6051900076 (Optional)	2020900180 (Optional)